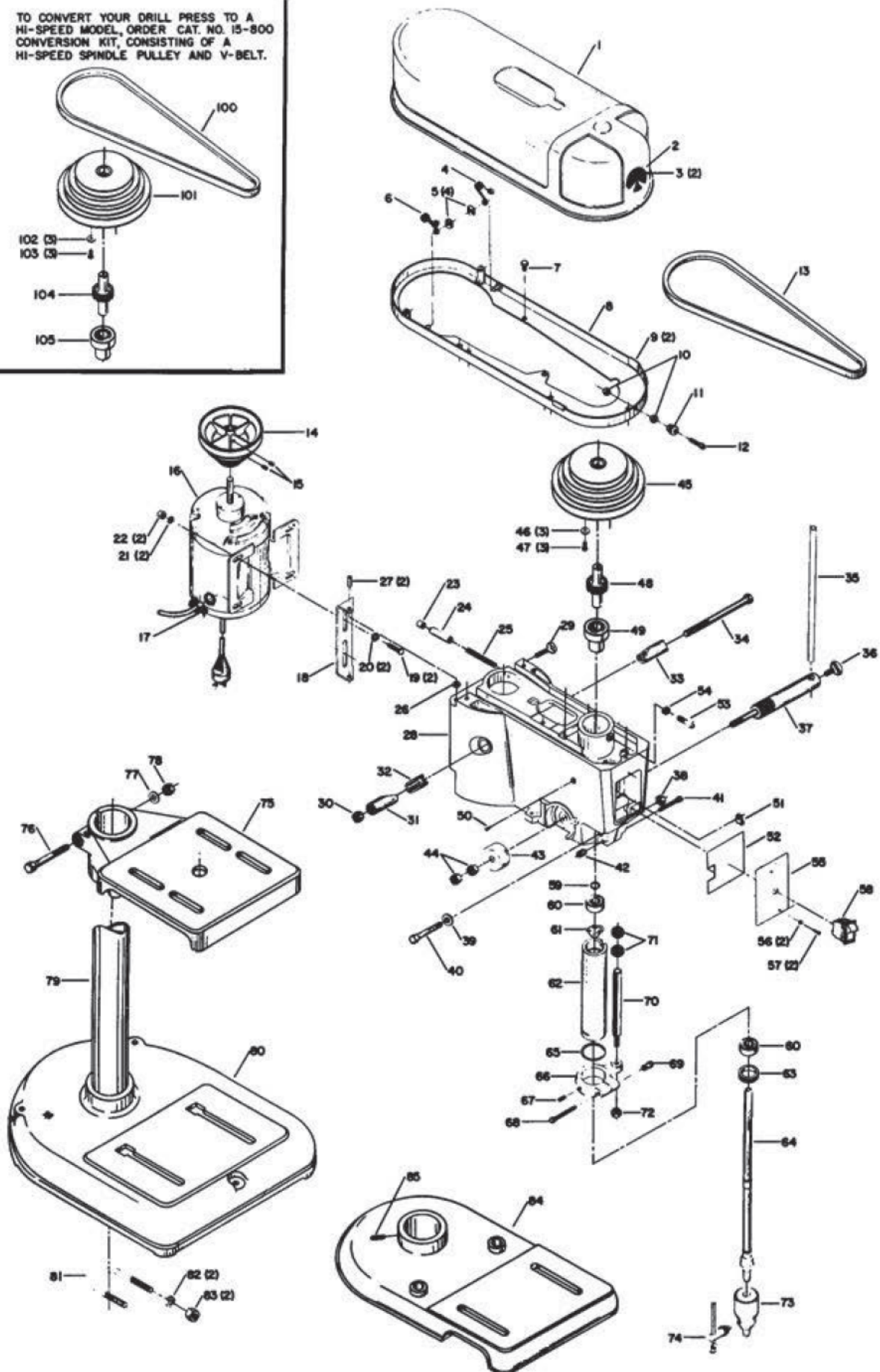
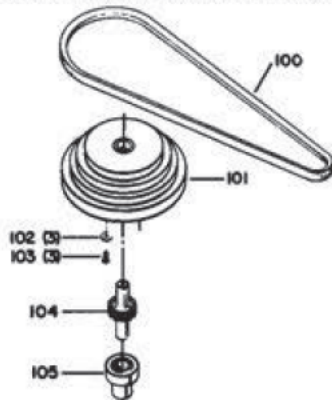




TO CONVERT YOUR DRILL PRESS TO A
HI-SPEED MODEL, ORDER CAT. NO. 15-800
CONVERSION KIT, CONSISTING OF A
HI-SPEED SPINDLE PULLEY AND V-BELT.



Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
*	402-04-354-5031	Belt Guard Complete, Consisting of:	50	SP-3026	#8 X 3/4" Truss Hd. Self Tapping Scr.
1	402-04-354-5032	Belt Guard, including:	51	961-04-011-3412	Cable Clamp
2	960-02-012-0028	Nameplate	52	SP-4981	Insulator
3	SP-2252	#2 x 3/16" Drive Screw	53	901-03-012-2104	3/8-24 X 7/8 Soc. Hd. Scr.
4	928-03-011-8878	R. H. Spring	54	SP-1709	3/8" Lockwasher
5	902-03-010-2971	Speed Nut	55	402-04-031-5004	Switch Opening Cover
6	928-03-011-8879	L. H. Spring	56	SP-1763	9/32 Internal Tooth Lockwasher
7	SP-629	5/16-18 X 3/8" Hex. Hd. Scr.	57	SP-588	#6-32 X 3/4" Rd. Hd. Mach. Scr.
8	402-04-354-5027	Guard Pan, including:	58	438-01-017-0106	Switch
9	DP-906	Bumper	*	1202516	Quill Ass'y, Consisting of:
10	SP-1203	#10-32 Hex Nut	59	SP-7411	Retaining Ring
11	DP-544	Lock Knob	60	SP-5384	Bearing
12	SP-749	#10-32 X 7/8" Fil. Hd. Scr.	61	NL-306	Wavy Washer
13	Cat. #49-034	Belt	62	1202515	Quill
14	Cat. #41-702	Motor Pulley, including:	63	BG-12	Bearing Nut
15	SP-201	5/16-18 X 5/16" Soc. Set Scr.	64	402-04-385-5005	Spindle
16	438-02-314-0626	Motor	65	SP-3769	Rubber Ring
17	438-01-004-0043	Clamp	66	DP-524-R	Stop Collar, including:
18	1087211	Motor Plate	67	SP-112	#10-32 X 1/2" Headless Set Scr.
19	SP-834	5/16-18 X 3/4" Carriage Bolt	68	SP-622	1/4-20 X 2" Hex. Hd. Scr.
20	SP-1660	Special Thrust Washer	69	SD-18	1/4-20 Special Nut
21	SP-1656	5/16 Ext. Tooth Lockwasher	70	402-04-108-5014	Stop Rod
22	SP-1300	5/16-18 Hex Nut	71	DP-274	Knurled Nut
23	1201531	Rubber Bumper	72	SP-1005	3/8-16 Hex Nut
24	1201534	Stop	73	956-01-011-4173	Chuck
25	DP-519	Spring	74	Cat. No. 65-112	Chuck Key
26	SP-1620	11/32 X 11/16 X 1/16" Washer	75	402-04-091-5008	Table
27	905-01-010-5085	Roll Pin	76	SP-643	1/2-13 X 4" Hex Hd. Scr.
28	1203030	Head Casting	77	DP-6	Special Washer
29	901-04-261-4006	5/16-18 X 1-1/4" Thumb Scr.	78	SP-1282	1/2-13 Hex Nut
30	SP-1282	1/2-13 Nut	79	DP-554	Column (Floor Model)
31	SDP-21	Clamp Sleeve	79	DP-213	Column (Bench Model)
32	SDP-49	Column Clamp	80	DP-287	Base (Floor Model)
33	SDP-22	Sleeve	81	402-04-027-5003	Clamp
34	SP-621	1/2-13 X 5-1/2" Hex Hd. Scr.	82	SP-1716	7/16" Split Lockwasher
35	402-04-108-5013	Rod	83	SP-5437	7/16-14 Hex Nut
36	DP-282	3/8-24 X 5/8" Thumb Scr.	84	DP-567	Base (Bench Model)
37	402-04-106-5011	Pinion Shaft	85	SP-1107	5/16-18 X 1" Hex Soc. Set Scr.
38	SP-1232	7/16-20 Hex Nut	*	Cat. #15-800	Conversion Kit, Consisting Of:
39	SP-1638	15/32 X 59/64 X .065 Washer	100	Cat. #49-168	V-Belt
40	901-01-060-9971	7/16-20 X 2-1/4" Hex. Hd. Scr.	*	DP-265-V	Hi-Speed Spindle Pulley, Consisting of:
41	SP-1026	1/4-20 X 1-3/4" Fil. Hd. Scr.	101	DP-265	Hi-Speed Pulley
42	SD-18	1/4-20 Special Nut	102	240-14	Special Washer
43	DP-232-S	Pinion Spring Ass'y	103	SP-3801	#8-32 X 3/8" Rd. Hd. Scr.
44	SP-1227	1/2-20 Hex Jam Nut	104	DP-264	Spindle Shaft
*	DP-283-T	Slo-Speed Spindle Pulley, Consisting of:	105	1202434	Bearing Ass'y.
45	DP-283	Slo-Speed Spindle Pulley			
46	240-A	Special Washer	*	NOT SHOWN ASSEMBLED	
47	SP-3801	#8-32 X 3/8" Rd. Hd. Scr.			
48	DP-264	Spindle Sleeve			
49	1202434	Bearing Ass'y.			